# **BULK BAG UNLOADER**

### MAXIMIZE OPERATIONAL EFFICIENCY.



Unloads bulk bags easily and safely.

Assures smooth discharge of your products with a complete range of flow aid options.

Eliminates product loss through spillage and dusting.

Customized engineering designs allow for tight spaces with custom-designed frame.

**FORKLIFT FRAME** 

shown with Helix® Flexible Screw Conveyor

#### HOIST AND TROLLEY FRAME

Standard frame: 3 in (7.62 cm) square, 7-gauge tubing, custom frames to fit application requirements are available.

Optional agitator fabricated of carbon or stainless steel requires 5 scfm (0.142 m3/min) at 80 psig (5.5 bar).

Stainless steel or carbon steel with a variety of finishes including enamel paint, FDA epoxy, Steel-it and powder-coated.

Trolley motor .400 kw, amps are 1.6 at 460 volts, or configured to match supply voltages.

Frame offers adjustable heights to accomodate a variety of bag sizes.

Optional Loss-in-Weight
Four frame-mounted load cell kit includes
stainless steel junction box, four carbon or
stainless steel compression mounts, four
single-ended beam load cells and 25 ft
(7.62 m) of load cell cable.





## Options



Manual Dump Station / Dust Collection Combination for those applications where it is also necessary to input minor ingredients into the process.



Iris Valve Get more precise flow control with optional iris or pinch valves.



The integral dust collection system, with reverse pulse cleaning, keeps materials in your product stream instead of removing them to a remote collector.



Hydraulic Bag Conditioners
Designed to break up bags of
hardened material.



Pneumatic Agitator Paddles are ideal for use with material that is easily compacted or difficult-to-dispense, agitator paddles mitigate bridging and rat holes.



Suit any application with optional pneumatic and electric hoists when using hoist and trolley style frame.

Material Discharge
Optimization: Improve
material discharge with
optional pan utilizing rubber
vibration dampers and ATEXrated electric vibrator
(not shown).

#### Ask about our free material testing!

Hapman offers a complete line of material handling equipment that easily integrates into existing systems, including:

- Flexible Screw Conveyors
- Tubular Drag Conveyors
- Vacuum Conveyors
- Feeders
- Bulk Bag Unloaders

- Bulk Bag Fillers
- Bag Dump Stations
- Lump Breakers
- And More



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